

## **An analysis of the stress distribution and evolution in backfilled stopes and on barricades**

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### **ABSTRACT**

In mining industry, cemented paste backfill (CPB) is a popular technique of mine voids (called “stopes”) backfilling. This backfill is characterised by high content of fine particles and low hydraulic conductivity. During the deposition of CPB, self-weight consolidation takes place with generation of excess pore-water pressure in the backfill. When the pressure is excessively high, the barricade constructed at the base of the stope to retain the CPB in place may become unstable. In fact, several cases of barricade failure have been reported in the literature. Therefore, it is a key issue to have a good assessment of the pore-water pressure and stresses in the backfilled stope and on the barricade to ensure a successful and economical application of the CPB. This is however complex because of the drainage and consolidation as well as the hydration of the CPB. The pressures in the backfilled stopes and on barricades can thus be influenced by several factors such as the hydro-geotechnical properties of the backfill, backfilling rate, stope geometry, and efficiency of the drainage system through the barricade. In this paper, the influence of these influencing factors on the stress distribution and evolution in backfilled stopes and on barricade investigated through numerical modeling will be presented and discussed.

### **1. INTRODUCTION**

Every year, the mining industry produces a large amount of tailings that requires proper management. Among the numerous methods available, the use of part of the

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tailings as fill material to fill underground voids has become a common practice in underground mines worldwide. This practice reduces the amount of mine wastes disposed on ground surface. It can be considered as environment friendly solution of mine waste management (Aubertin et al. 2002; Benzaazoua et al. 2008). Other benefits from the mine backfill include an improved ground stability, a reduced ground subsidence associated with the underground mining activities, an increased ore recovery rate, a reduced ore dilution, and an improved energy efficiency of ventilation system (e.g., Darling 2011).

Over the years, a large number of works have been published on stress estimation in backfilled stopes through analytical (Askew et al. 1978; Aubertin et al. 2003; Li et al. 2005; Pirapakaran and Sivakugan 2007a; Li and Aubertin 2008, 2009a, 2009b, 2010; Ting et al. 2011, 2012), experimental (Knutsson 1981; Belem et al. 2004; Pirapakaran and Sivakugan 2007a; Ting et al. 2012; Thompson et al. 2012; Doherty et al. 2015) and numerical (Aubertin et al. 2003; Li et al. 2003, 2007, 2010; Li and Aubertin 2009b; Falaknaz et al. 2015a, 2015b, 2015c) investigations. The stress distribution on barricades in drift has also be analysed by Li and Aubertin (2009d, 2009e).

It is noted that all these works focused on the stress distribution within backfilled stopes associated with the occurrence of arching effect. The drainage and consolidation of the backfill were not considered. Recently, the influence of drainage and consolidation of backfill on the pressure in backfilled stopes has been investigated by El Mkadmi et al. (2014). This work projected an insight on the significant influence of the filling rate on the maximum stresses within the stopes. However, it is noted that the models of El Mkadmi et al. (2014) remain relatively simple. For instance, their models considered only one draining point at the base of the draw-point or a draining line along the base of the stope. The height and the reduced cross section of the drifts as well as the position of the barricade were not taken into account.

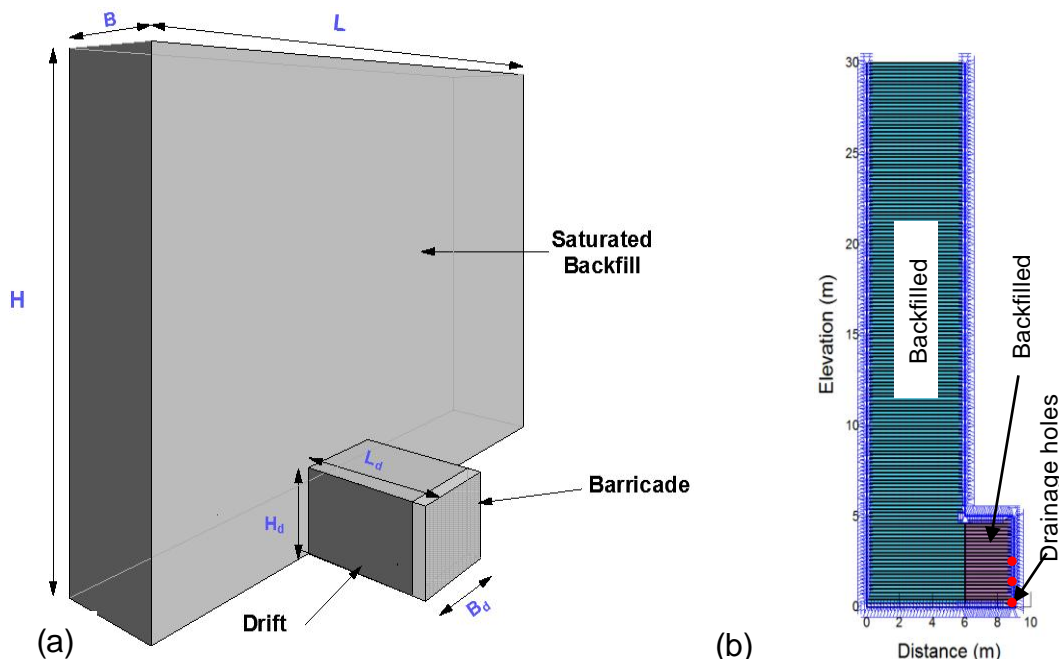
In this paper, the stresses and pore water pressures in backfilled stope and on barricades will be analyzed by numerical modeling after taking into account more realistic stope and drift geometries, backfill properties, filling rate and hydraulic boundary conditions.

## 2. NUMERICAL MODELS

The SIGMA/W 2D (plane strain) finite element program (Geo-Slope 2007) has been used to analyze the hydro-geotechnical response of cemented paste backfill progressively deposited in the stope.

Figure 1a schematically shows a backfilled stope with a barricade in the drift. The stope has a width of  $B$ , a length of  $L$ . It is backfilled to a height of  $H$  by the progressive deposition of the cemented paste backfill. The drift has a width of  $B_d$  and a height of  $H_d$ .

The barricade having the same width and height as the drift is positioned at a distance of  $L_d$  from the draw-point (slope entrance).



**Fig. 1** A typical vertical backfilled stope with a barricade in the drift (adapted from **Li and Aubertin 2009b**): (a) physical model; (b) numerical model built with SIGMA/W.

**Table 1** presents the programme of numerical simulations performed for analyzing the influence of the several parameters on the stress and pressure evolution in the stope and on barricade. Along the height of the barricade, three draining holes were considered.

**Table 1** Program of numerical simulations and the various parameters used in the numerical simulations (with  $B = 6$  m,  $L = 20$  m,  $H = 30$  m,  $B_d = 5$  m,  $H_d = 5$  m,  $L_d = 3$  m,  $\gamma_{sat} = 20$  kN/m<sup>3</sup>,  $\phi' = 30$ ,  $\mu = 0.333$ ,  $E = 10$  MPa)

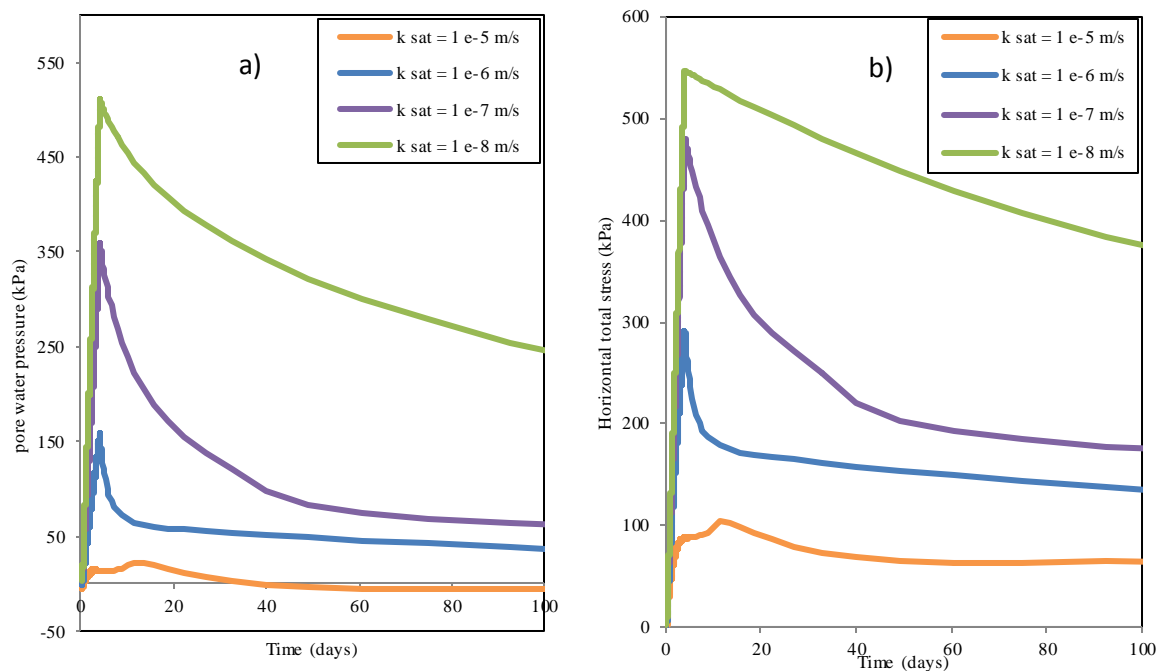
Cases	$k_{sat}$ (m/s)		Filling rate (m/h)
	stope	Drift	
1	variable	variable	0.3
2	$10^{-7}$	$2.5 \times 10^{-8}$	Variable

### 3. NUMERICAL RESULTS

The evolution of the pore water pressure and total stresses in the stope and drift has been presented previously for the reference case. Below, the influence of influencing

factors on the stresses and pressure on the barricade is presented. These include the position of the barricade ( $L_d$ ), stope width ( $B$ ), filling rate ( $v$ ), the hydraulic conductivity  $k_{sat}$ , internal friction angle  $\phi'$  and Young's modulus  $E$  of the backfill, and the number of draining holes ( $n_d$ ). The details of these case studies are given in [Table 1](#).

**Figure 2** shows the variation of the pore water pressure ([Fig. 2a](#)) and horizontal total stress ([Fig. 2b](#)) on the barricade at mid-height elevation, starting from the beginning of the stope filling operation when the hydraulic conductivity of the backfill increases from  $10^{-8}$  to  $10^{-5}$  m/s. One sees that the hydraulic conductivity of the backfill plays a key role in the pore water pressure and total stresses. With cemented paste fill having a hydraulic conductivity typically between  $10^{-8}$  and  $10^{-7}$  m/s, the peak pore water pressure can vary between 357 and 510 kPa, while the peak values of the horizontal stress change between 480 and 544 kPa. With a backfill similar to hydraulic backfill that has a hydraulic conductivity typically between  $10^{-5}$  m/s and  $10^{-6}$  m/s, the peak pore water pressure drops dramatically to some values between 21 and 156 kPa, while the peak values of the horizontal stress change between 102 and 290 kPa. These results demonstrate that the hydraulic fill is less dangerous than the paste fill in terms of pressure on barricade at the same height.



**Fig. 2** Evolution of the pore water pressure (a) and horizontal total stress (b) on the barricade at the mid-height elevation with different hydraulic conductivity of backfill (details given in [Table 1](#), case 1).

Figure 3 shows the variation of the pore water pressure (Fig. 3a) and horizontal total stress (Fig. 3b) on the barricade at mid-height elevation, with time starting from the beginning of the slope filling operation when the filling rate changes from 0.1 to 1 m/h. These results indicate that higher peak stress and pore water pressure should be expected with fast filling. The peak stress and pore water pressure can be reduced by slowing down the slope filling. These results confirm the results presented by El Mkadmi et al. (2014).

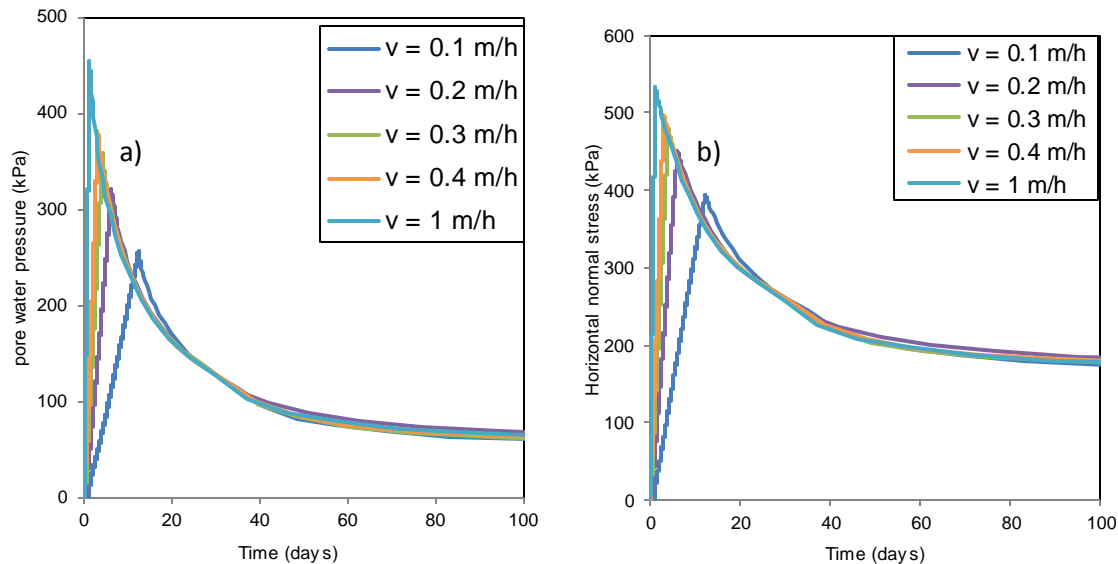


Fig. 3 Evolution of the pore water pressure (a) and horizontal total stress (b) on the barricade at the mid-height elevation with different filling rates (details given in Table 1, case 2).

#### 4. DISCUSSION

The numerical results shown above indicate that the numerical modeling is an effective mean to analyse the hydro-geotechnical behavior of the backfill. However, one should keep in mind that the models used are 2D (plane strain). The effect of the third dimension has been neglected. The hydraulic conductivity of the drift backfill has been reduced by considering its value being proportional to the ratio between the slope length and drift width. In the future, these three dimensional problems should be treated by 3D numerical models with 3D numerical codes.

Another limitation of the numerical models is associated with the neglecting of the backfill properties evolution related to the cement hydration. The investigation of the stresses and pore water pressure in backfilled slopes and on barricade by considering the properties evolution with time is ongoing and can be part of future publications.

## 5. CONCLUSION

A number of numerical simulations have been performed. A part of the results has been presented here. The results indicate that higher peak stress and pore water pressure should be expected with fast backfill filling operation. In addition, the hydraulic conductivity of the backfill influences significantly the total stresses and pore water pressures on the barricade. In general, the peak total stress and pore water pressure increase as the hydraulic conductivity of the backfill decreases. The application of cemented paste fill can result in significantly higher peak pore water pressure and total stress than hydraulic backfill. This conclusion does not correspond to the common point view of many practitioners who usually estimate higher pressure based on the observation of abundant free water drainage with hydraulic fill.

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